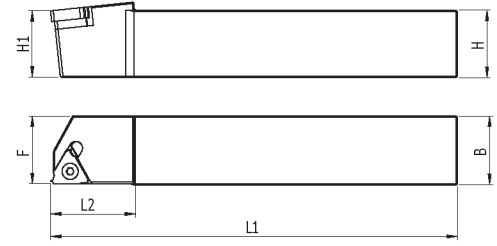


# S-SİSTEM DIŞ ÇAP TORNALAMA KATERLERİ S-SYSTEM EXTERNAL TURNING TOOLHOLDERS

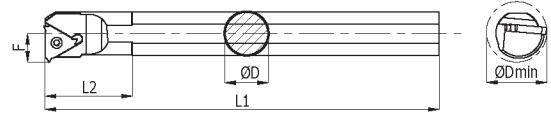
# MBC

## SER/L



Kesici Uç Uyumluluğu Insert Suitability		Stok Stock															
ISO SER16	R	L	H1	H	B	F	L1	L2	λS	Y0	Uç Insert	Altık Shim	Vida Screw	Vida Screw	Anahtar Torx Key	Pabuç Clamp	Vida Screw
SER/L 12X12 H11	✓	✓	12	12	15	100	20	-5.5	0	11 ER/L			M2,5X7	T08			
SER/L 16X16 H11	✓	✓	16	16	20	100	25	-5.5	0	11 ER/L			M2,5X7	T08			
SER/L 16X16 K16	✓	✓	16	16	16	125	30	-5.5	0	16 ER/L	ER/L..016	M5X- 0.5XM3.5	M3,5X14	T15	CK15	M4X12	
SER/L 20X20 K16	✓	✓	20	20	20	125	35	-5.5	0	16 ER/L	ER/L..016	M5X- 0.5XM3.5	M3,5X14	T15	CK15	M4X12	
SER/L 25X25 M16	✓	✓	25	25	25	150	40	-5.5	0	16 ER/L	ER/L..016	M5X- 0.5XM3.5	M3,5X14	T15	CK15	M4X12	
SER/L 32X32 P16	✓	✓	32	32	32	170	40	-5.5	0	16 ER/L	ER/L..016	M5X- 0.5XM3.5	M3,5X14	T15	CK15	M4X12	
SER/L 25X25 M22	✓	✓	25	25	25	150	40	-5.5	0	22 ER/L	ER/L..022		M4X15	T20			
SER/L 32X32 P22	✓	✓	32	32	32	150	40	-5.5	0	22 ER/L	ER/L..022		M4X15	T20			

## SIR



Kesici Uç Uyumluluğu Insert Suitability		Stok Stock															
ISO SIR16	R	L	D	D min	F	L1	L2	λF	YP	Uç Insert	Altık Shim	Vida Screw	Vida Screw	Anahtar Torx Key	Pabuç Clamp	Vida Screw	
S10K SIR/L 11	✓	✓	10	13	7.5	125	25	-15	-1.5	11 IR/ER	-	-	M2,5X6	T08	-	-	
S12M SIR/L 11	✓	✓	12	15	8.5	150	25	-15	-1.5	11 IR/ER	-	-	M2,5X6	T08	-	-	
S16-10Q SIR/L 11	✓	✓	16	13	7.5	180	40	-15	-1.5	11 IR/ER	-	-	M2,5X6	T08	-	-	
S16Q SIR/L 11	✓	✓	16	20	11	180	30	-15	-1.5	11 IR/ER	-	-	M2,5X6	T08	-	-	
S16Q SIR/L 16	✓	✓	16	20	11	180	30	-15	-1.5	16 IR/ER	-	-	M3,5X8	T15	-	-	
S20R SIR/L 16	✓	✓	20	25	13	200	35	-15	-1.5	16 IR/ER	-	-	M3,5X8	T15	-	-	
S25S SIR/L 16	✓	✓	25	32	17	250	35	-15	-1.5	16 IR/ER	IR/ER 016	M5X- 0.5XM3.5	M3,5X11	T15			
S32T SIR/L 16	✓	✓	32	40	21	300	40	-15	-1.5	16 IR/ER	IR/ER 016	M5X- 0.5XM3.5	M3,5X14	T15			
S40V SIR/L 16	✓	✓	40	50	26	400	50	-15	-1.5	16 IR/ER	IR/ER 016	M5X- 0.5XM3.5	M3,5X14	T15			
S25S SIR/L 22	✓	✓	25	32	17	250	35	-15	-1.5	22 IR/ER	IR/ER 022		M4X15	T20	CK15	M4X12	
S32T SIR/L 22	✓	✓	32	40	21	300	40	-15	-1.5	22 IR/ER	IR/ER 022		M4X15	T20	CK15	M4X12	
S40V SIR/L 22	✓	✓	40	50	26	400	50	-15	-1.5	22 IR/ER	IR/ER 022		M4X15	T20	CK15	M4X12	
S50W SIR/L 22	✓	✗	50	63	35	450	70	-15	-1.5	22 IR/ER	IR/ER 022		M4X15	T20	CK15	M4X12	