

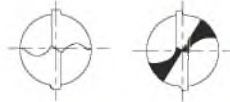
PRO-X

SİLİNDİRİK SAPLI KAPLAMALI MATKAP UCU

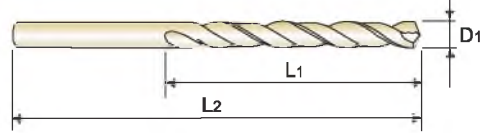
HSS-E SİLİNDİRİK SAPLI, KAPLAMALI MATKAP UCU HSS-E STRAIGHT SHANK DRILLS, COATED

Kesme Geometrisi : Sağ yönlü helis
Uç Açısı : 135° 1.6 mm altında Normal uç, 1.6 mm ve üzerinde Bölünmüş uç
Yüzey Uygulama : Parlak gövde , sadece çalışan bölgenin TiN kaplaması
Kullanım Alanları : paslanmaz çelikler , titanyum alaşımları veta inkonel gibi zor işlenen malzemelerde.

Flute Geometry : Right hand helix
Point Angle : 135°, under 1.6mm : Normal point
 1.6mm & over : Split point
Surface treatment: Bright body, TiN coating on working area
Application : Drilling stainless steels, difficult to cut materials such as titanium alloys and inconel.



1.6 mm altında 1.6 mm ve üzeri



Ölçü = mm

KOD	Matkap Çapı	Kesme Kenarı Boyu	Tam Boy		KOD	Matkap Çapı	Kesme Kenarı Boyu	Tam Boy	
	D ₁	L ₁	L ₂			D ₁	L ₁	L ₂	
PMA-2082	8.2	75	117		PMA-2107	10.7	94	142	
PMA-2083	8.3	75	117		PMA-2108	10.8	94	142	
PMA-2084	8.4	75	117		PMA-2109	10.9	94	142	
PMA-2085	8.5	75	117		PMA-2110	11.0	94	142	
PMA-2086	8.6	81	125		PMA-2111	11.1	94	142	
PMA-2087	8.7	81	125		PMA-2112	11.2	94	142	
PMA-2088	8.8	81	125		PMA-2113	11.3	94	142	
PMA-2089	8.9	81	125		PMA-2114	11.4	94	142	
PMA-2090	9.0	81	125		PMA-2115	11.5	94	142	
PMA-2091	9.1	81	125		PMA-2116	11.6	94	142	
PMA-2092	9.2	81	125		PMA-2117	11.7	94	142	
PMA-2093	9.3	81	125		PMA-2118	11.8	94	142	
PMA-2094	9.4	81	125		PMA-2119	11.9	101	151	
PMA-2095	9.5	81	125		PMA-2120	12.0	101	151	
PMA-2096	9.6	87	133		PMA-2121	12.1	101	151	
PMA-2097	9.7	87	133		PMA-2122	12.2	101	151	
PMA-2098	9.8	87	133		PMA-2123	12.3	101	151	
PMA-2099	9.9	87	133		PMA-2124	12.4	101	151	
PMA-2100	10.0	87	133		PMA-2125	12.5	101	151	
PMA-2101	10.1	87	133		PMA-2126	12.6	101	151	
PMA-2102	10.2	87	133		PMA-2127	12.7	101	151	
PMA-2103	10.3	87	133		PMA-2128	12.8	101	151	
PMA-2104	10.4	87	133		PMA-2129	12.9	101	151	
PMA-2105	10.5	87	133		PMA-2130	13.0	101	151	
PMA-2106	10.6	87	133						

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Carbon Steels	Alloy Steels	Prehardened Steels	Hardened Steels		Cast Iron	Aluminum	Stainless Steels	Titanium	Mild Steels	Copper	Bronze	CFRP
-HB225	HB225-325	HRC30-45	HRC45-55	HRC55-								
☉	☉					○	○	○	○			