

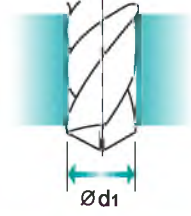
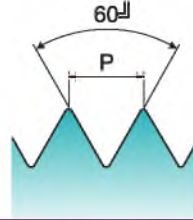
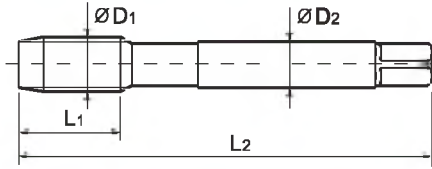
ISO metrik normal DIN 13 ISO metric coarse threads DIN 13

► Çelik ve dökme demirin işlenmesi için uygundur.

► Suitable for tapping cast iron or similar work materials.



Makine Kılavuzu
Machine taps



Ölçü : mm

ÖLÇÜ	Adım	KOD	Dış Boyu	Tam Boy	Şaft Çapı	Dört Köşe Ölçüsü	Kılavuz Matkap Çapı	
D1	P		L1	L2	D2	K	d1	
M2	× 0.4	PKI-2M2	8	45	2.8	2.1	1.6	
M2.2	× 0.45	PKI-2M2N2	8	45	2.8	2.1	1.75	
M2.3	× 0.4	PKI-2M2N3	8	45	2.8	2.1	1.9	
M2.5	× 0.45	PKI-2M2N5	9	50	2.8	2.1	2.05	
M2.6	× 0.45	PKI-2M2N6	9	50	2.8	2.1	2.1	
M3	× 0.5	PKI-2M3	11	56	3.5	2.7	2.5	
M3.5	× 0.6	PKI-2M3N5	12	56	4	3	2.9	
M4	× 0.7	PKI-2M4	13	63	4.5	3.4	3.3	
M4.5	× 0.75	PKI-2M4N5	14	70	6	4.9	3.7	
M5	× 0.8	PKI-2M5	15	70	6	4.9	4.2	
M6	× 1	PKI-2M6	17	80	6	4.9	5	
M7	× 1	PKI-2M7	17	80	7	5.5	6	
M8	× 1.25	PKI-2M8	20	90	8	6.2	6.8	
M9	× 1.25	PKI-2M9	20	90	9	7	7.8	
M10	× 1.5	PKI-2M10	22	100	10	8	8.5	
M11	× 1.5	PKI-2M11	22	100	8	6.2	9.5	
M12	× 1.75	PKI-2M12	24	110	9	7	10.2	
M14	× 2	PKI-2M14	26	110	11	9	12	
M16	× 2	PKI-2M16	27	110	12	9	14	
M18	× 2.5	PKI-2M18	30	125	14	11	15.5	
M20	× 2.5	PKI-2M20	32	140	16	12	17.5	
M22	× 2.5	PKI-2M22	32	140	18	14.5	19.5	
M24	× 3	PKI-2M24	34	160	18	14.5	21	
M27	× 3	PKI-2M27	36	160	20	16	24	
M30	× 3.5	PKI-2M30	40	180	22	18	26.5	

◎ : Mükemmel ○ : İyi

Steel < 400	Steel < 700	Steel < 850	St. Alloy < 850	St. Alloy ≤ 1200	St. Alloy > 1200	INOX Free < 850	INOX Aust. < 850	INOX < 1000	GG Cast < 500	GG Cast < 1000	GGG Cast < 700	GGG Cast < 1000	TI < 700	TI Alloy < 900
									◎	◎				
TI Alloy ≤ 1300	Ni < 500	Ni Alloy < 900	Ni Alloy ≤ 1400	Cu < 350	Cu Alloy Short	Cu Alloy Long	Cu-Al-Fe < 1500	Al / Mg < 350	Al Wrought	Al Si ≤ 10%	Al Si > 10%	Plastic Thermosoft	Plastic Thermoset	Plastic FRP
														◎